Preparation

Part Number: PT944-76190-20 (Gas) PT944-76191-20 (Hybrid)

Kit Contents

Item#	Quantity Reqd.	Description
1	2	Front Illuminated Door Sills
2	2	Rear Door Sills
3	1	Hardware Kit

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	18	15cm Wire Tie
2	4	Foam Tape 90mm x 60mm
3		
4		
5		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

None

-	TAOHC		
•			

Recommended Tools

	Personal & Vehicle Protection	Notes
	Safety Glasses	
	Safety Gloves	Optional
	Vehicle Protection	Blanket
	Special Tools	Notes
	Panel Removal Tool	To remove Passenger Lower Dash Panel
	Installation Tools	Notes
	10mm Socket / Ratchet or 10mm Wrench	For Battery
Ш	Screwdriver	Flathead
•	Wire Cutters	For Zip Tie cutting
	8mm Nut Driver or Socket Wrench	Diagonal cutting pliers
	Special Chemicals	Notes
	Cleaner	VDC Approved Cleaner

General Applicability

MY19 and newer UX, UXh models

Recommended Sequence of Application

Item #	Accessory
1	
2	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



<u>CAUTION:</u> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.

LEXUS Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Lexus dealer for a copy of this document.

1. Check the Kit Content.

- (a) Check kit for content and damage.
 - (1) Two (2) front illuminated door sills
 - (2) Two (2) rear door sills
 - (3) One (1) hardware kit

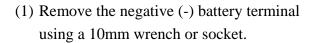
2. Prepare the Vehicle.



- (a) Apply the parking brake.
 - (b) Raise front driver and passenger seats to the highest position to aid during vehicle disassembly.
 - (c) Locate and remove the negative (-) battery terminal (Fig. 2-1).

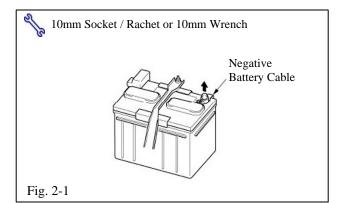


CAUTION: Do not touch the positive terminal with any tool during removal.





(2) Secure the negative (-) battery terminal so that it does not make intermittent contact with the battery terminals.





UX/UXh

3. Disassemble the Front Driver Door Sill.

(a) Protect the driver seat with a blanket while installing the front illuminated door sill (Fig. 3-1).



(b) Remove the front driver door sill by disengaging the hooks located at the rear and front of the door sill and pulling up on the door sill. Discard the front driver door sill (Fig. 3-2).

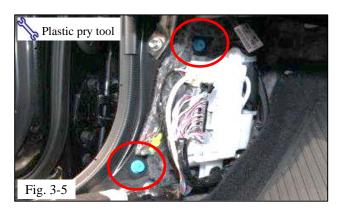


(c) Remove the plastic nut on the cowl and retain for reassembly (Fig. 3-3).

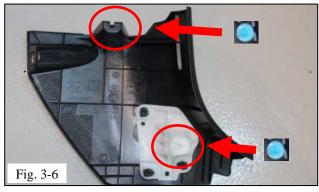


(d) Remove the cowl by pulling rearward and inward to disengage two (2) attachment clips and retain for reassembly (Fig. 3-4).

Procedure



(e) Remove the two (2) push clips if they remain in the body panel using a nylon pry tool (Fig. 3-5).



(f) Reattach the two (2) push clips to the cowl trim if necessary (Fig. 3-6).

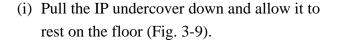


(g) Remove two (2) 8 mm bolts from the IP undercover and retain for reassembly (Fig. 3-7).



(h) Disengage the three (3) clips holding the IP undercover in place (Fig. 3-8).







4. Disassemble the Rear Driver and Passenger Door Sill.

(a) Protect the vehicle with a blanket while installing the rear door sill (Fig. 4-1).



(b) Use a nylon pry tool to disengage hooks located on front of the door sill (Fig. 4-2).



- (c) Pull up to disengage clips and remove the rear door sill. Discard the rear door sill (Fig. 4-3).
- (d) Repeat Steps (a) through (c) for the rear passenger door sill.



UX/UXh

5. Disassemble the Front Passenger Door Sill.

(a) Protect the passenger seat with a blanket while installing the front illuminated door sill (Fig. 5-1).



(b) Remove the front passenger door sill by disengaging the hooks located at the rear and front of the door sill and pulling up on the door sill. Discard the front passenger door sill (Fig. 5-2).

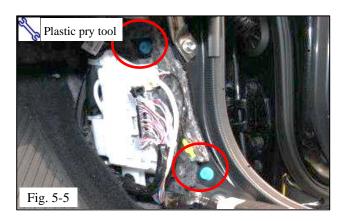


(c) Remove the plastic nut on the cowl and retain for reassembly (Fig. 5-3).

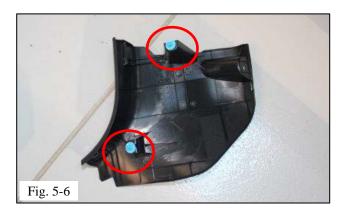


(d) Remove the cowl by pulling rearward and inward to disengage two (2) attachment clips and retain for reassembly (Fig. 5-4).

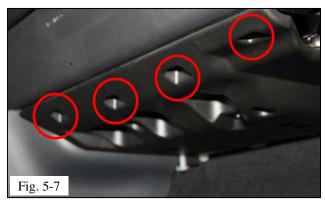




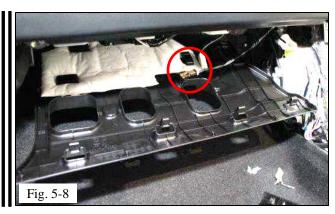
(e) Remove the two (2) push clips if they remain in the body panel using a nylon pry tool (Fig. 5-5).



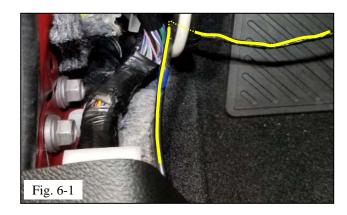
(f) Reattach the two (2) push clips to the cowl trim if necessary (Fig. 5-6).



(g) Disengage the four (4) clips holding the IP undercover in place (Fig. 5-7).

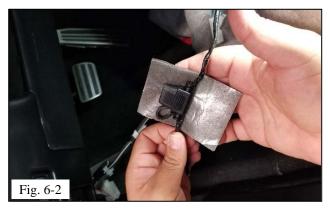


(h) Pull the IP undercover down, disconnect the footwell lamp, and allow IP undercover to rest on the floor (Fig. 5-8).



6. Install the Front Driver Door Sill.

(a) Identify the left side illuminated door sill by the FR-LH marking on the back of the part. Route the wire harness behind the OE wire harnesses in the cowl area (Fig. 6-1).



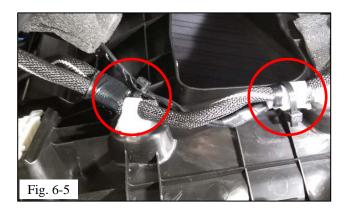
(b) Locate the fuse holder on the illuminated door sill wire harness and use a piece of foam tape to cover the fuse holder (Fig. 6-2).



(c) Remove the OE foot lamp connector and replace with illuminated door sill connector. Connect the OE connector to the illuminated door sill connector. Bundle the wire harness and connector (Fig. 6-3).



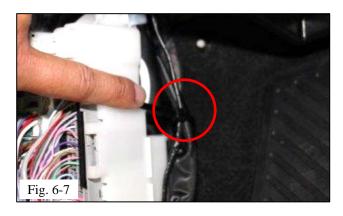
(d) Apply foam tape to bundled wire harness and connector (Fig. 6-4).



(e) Route the illuminated door sill harness along the foot lamp harness and use two (2) zip ties to attach the illuminated door sill harness to the foot lamp harness (Fig. 6-5).



(f) Route the illuminated door sill down towards the cowl area and use two (2) zip ties to attach the illuminated door sill harness to the vehicle harness (Fig. 6-6).



(g) Route the illuminated door sill harness behind the junction block in the cowl area and use one (1) zip tie to attach the illuminated door sill harness to the vehicle harness (Fig. 6-7).



(h) Route the illuminated door sill harness below the junction block in the cowl area and use one (1) zip tie to attach the illuminated door sill harness to the vehicle harness (Fig. 6-8).









- (i) Using two (2) zip ties attach the illuminated door sill harness to the vehicle harness (Fig. 6-9).
- (j) Install the illuminated door sill to the vehicle.

7. Install the Rear Passenger and Driver Door Sill.

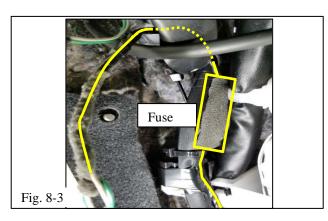
(a) Install the rear driver and passenger door sills (Fig. 7-1).

8. Install the Front Passenger Door Sill.

(a) Identify the right side illuminated door sill by the FR-RH marking on the back of the part.

Locate the fuse holder on the illuminated door sill wire harness and use a piece of foam tape to cover the fuse holder (Fig. 8-1).

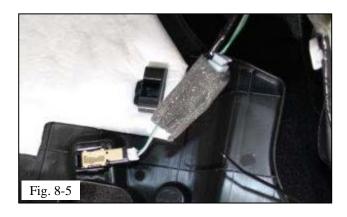
(b) Route the illuminated door sill wire harness behind the window washer tube and continue routing wire harness behind the junction block in the cowl area (Fig. 8-2).



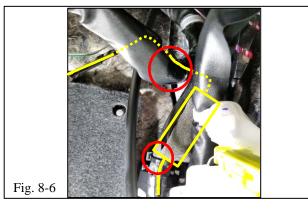
(c) Continue to route the illuminated door sill harness behind the junction block and up towards the IP undercover. Place the fuse holder between the two (2) vehicle harnesses and route the wire harness over the horizontal vehicle wire harness (Fig. 8-3).



(d) Remove the OE foot lamp connector and replace with illuminated door sill connector. Then connect the OE connector to the illuminated door sill connector (Fig. 8-4).



(e) Apply foam tape around illuminated door sill and vehicle harness connection (Fig. 8-5).



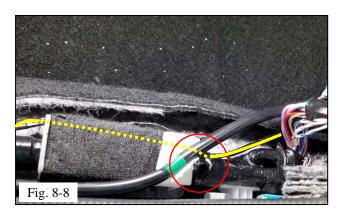
(f) Use one (1) zip tie to attach the illuminated door sill harness to the horizontal vehicle harness. Use another zip tie to attach the illuminated door sill harness near the bottom of the fuse holder to the vehicle harness behind the junction block (Fig. 8-6).



(g) Use one (1) zip tie to attach the illuminated door sill harness to the vehicle harness near the bottom of the junction block. The zip tie lock should be pointed away from the window washer tube (Fig. 8-7).

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CAUTION: Do not tie illuminated door sill harness to window washer tube. Do not point zip tie lock towards window washer tube.



(h) Use one (1) zip tie and attach the illuminated door sill harness to the vehicle harness in front of the molded protector (Fig. 8-8).



CAUTION: Do not tie the illuminated door sill harness to window washer tube. Do not point zip tie lock towards window washer tube.

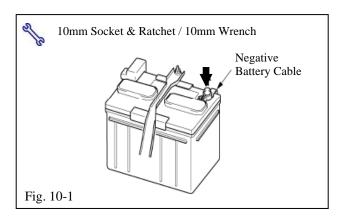


- (i) Using two (2) zip ties attach the illuminated door sill harness to the vehicle harness (Fig. 8-9).
- (j) Install the illuminated door sill to the vehicle.



9. Install the Rear Passenger Door Sill.

(a) Install the rear driver door sills (Fig. 9-1).





10. Reassemble the Vehicle.

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- (a) Reassemble the vehicle in the opposite order that it was disassembled.
- (b) Position the negative (-) battery cable at the original factory location (Fig. 10-1).
- (c) Tighten the nut to 48 in-lbf (5.4 N-m).

Torque: 48 in-lbf (5.4 N•m)

CAUTION: Do not touch the positive terminal.

11. Perform a Functional Test.

- (a) Close all doors and trunk.
- (b) Confirm the illuminated door Sills function.
 - (1) Door Open Front illuminated door sills are illuminated (Fig. 11-1).
 - (2) Press door switch Front illuminated door sill will dim out after 15 sec.

LEXUS UX/UXh 2019 - ILLUMINATED DOOR SILL

Checklist - these points **MUST** be checked to ensure a quality installation. Check: Look For: **Accessory Function Checks** Door Open – Illuminated Illuminated Door Sill Door Closed – Not Illuminated Logo for Gas Vehicle = White Verify correct part was installed Logo for Hybrid Vehicle = Blue **Vehicle Function Checks** Dome Light Proper operation of the dome light. Foot Well Light Proper operation of the foot well light. Torque Audit Perform torque audit on battery (PPO Installation) 48 lbf-in (5.4 N*m) Vehicle Appearance Check After accessory installation and removal of Ensure no damage (including scuffs and protective cover(s), perform a visual scratches) was caused during the inspection. installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)